# Basic Mechanical Engineering MCQs Part 2

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1) Which of the following statements is/are true for alloy steels?
<b>a.</b> They contain carbon more than 1.7%
<b>b.</b> They are ductile
c. They have low resilience and toughness
<b>d.</b> All of the above
ANSWER: They are ductile
2) Which of the following is a ferrous alloy?
a. Brass
<b>b.</b> Aluminum alloys
c. Cast steel
<b>d.</b> All of the above
ANSWER: Cast steel
3) Copper when alloyed with zinc is known as
a. Brass
<b>b.</b> Bronze
c. Babbits
<b>d.</b> All of the above
ANSWER: Brass

4) The plastic materials which do not undergo chemical change when heated are
a. Thermoplasts
<b>b.</b> Thermosets
c. Both a. and b.
<b>d.</b> None of the above
ANSWER: Thermoplasts
5) Which of the following is a characteristic of Polytetra-flouro-ethylene?
a. High coefficient of friction
<b>b.</b> Tough at high temperature
c. Resistance to chemical attack
<b>d.</b> All of the above
ANSWER: Resistance to chemical attack
6) Which of the following statements is/are true for mechanisms?
a. A slider crank mechanism is formed, if one link in slider crank chain is fixed
<b>b.</b> Three kinematic links joined together forms a mechanism
c. Kinematic chain is a part of kinematic pair
<b>d.</b> All of the above
ANSWER: A slider crank mechanism is formed, if one link in slider crank chain is fixed
7) Which body transmits force with negligible deformation?
a. Elastic body
<b>b.</b> Resistant body

- c. Deforming body
- **d.** All of the above

### **ANSWER: Resistant body**

- 8) What is the primary function of mechanism?
- **a.** Power transmission
- **b.** Power absorption
- c. Force transmission
- **d.** Motion transmission

### **ANSWER: Motion transmission**

- 9) Which of the following is an inversion of four bar chain?
- a. Coupled wheels of locomotive
- **b.** Whitworth quick return mechanism
- c. Reciprocating air compressor
- **d.** Hand pump

### **ANSWER: Coupled wheels of locomotiv**

- 10) What are the number of sliding and turning pairs in a slider crank mechanism?
- **a.** 1 sliding pair and 3 turning pairs
- **b.** 2 sliding pairs and 2 turning pairs
- c. 3 sliding pairs and 1 turning pair
- **d.** None of the above

### **ANSWER: 1 sliding pair and 3 turning pairs**

11) What is meant by drag in casting process?
a. Upper part of casting flask
<b>b.</b> Molten metal
c. Lower part of casting flask
<b>d.</b> Upper and lower part of casting flask
ANSWER: Lower part of casting flask
12) Casting replica used to make the cavity is called as
a. Mould
<b>b.</b> Pattern
c. Cope
<b>d.</b> None of the above
ANSWER: Pattern
13) The process of joining similar or dissimilar materials by heating them below $450^{\circ}$ C using non-ferrous filler material is called as
a. Brazing
<b>b.</b> Soldering
c. Welding
<b>d.</b> All of the above
ANSWER: Soldering

14) At forging temperature when a compressive force is applied on the material, it deforms
a. elastically in the direction of least resistance
<b>b.</b> elastically in the direction of maximum resistance
c. plastically in the direction of least resistance
<b>d.</b> plastically in the direction of maximum resistance
ANSWER: plastically in the direction of least resistance
15) What is the average temperature required for hot forging of aluminium alloys?
<b>a.</b> 1100 °C to 1200 °C
<b>b.</b> 350 °C to 525 °C
<b>c.</b> 2000 °C to 2500 °C
<b>d.</b> None of the above
ANSWER: 350 °C to 525 °C
16) Which process squeezes metals into peaks and troughs with plastic deformation?
a. Grooving
<b>b.</b> Knurling
c. Reaming
<b>d.</b> None of the above
ANSWER: Knurling
17) Which of the following operations is/are performed on a lathe machine?
a. Spot-facing
<b>b.</b> Parting

c. Reaming
<b>d.</b> All of the above
ANSWER: Parting
18) The process of chamfering the entrance of a drilled hole is known as
a. counter-boring
<b>b.</b> counter-sinking
c. counter-fillet
d. trepanning
ANSWER: counter-sinking
19) On drilling machine, which process is known as reaming?
a. Enlargement of existing hole
<b>b.</b> Hole made by removal of metal along the hole circumference
c. Smoothly finishing and accurately sizing a drilled hole
<b>d.</b> All of the above
ANSWER: Smoothly finishing and accurately sizing a drilled hole
20) Which of the following statements is/are false for machine tools?
<ol> <li>Pillar drilling machine drills holes up to 75 mm</li> <li>Regulating wheel is a component of surface grinding machine</li> <li>Sensitive drilling machine is also known as bench drilling machine</li> <li>The chuck of an internal grinding machine placed in tailstock is driven by an electric motor</li> </ol>
a. Only 1
<b>b.</b> 2 and 4

- **c.** 1 and 3
- **d.** All of the above

ANSWER: 2 and 4

- 21) The radiation pyrometers work on the principle of \_\_\_\_\_
- a. Newton's law
- b. Stefan Boltzmann's law
- **c.** Zeroth law
- **d.** None of the above

ANSWER: Stefan Boltzmann's law

- 22) Which of the following relations depict relation between Celsius and Fahrenheit scale?
- **a.**  $(^{\circ}C / 5) = (^{\circ}F 32) / 9$
- **b.**  $(^{\circ}C / 9) = (^{\circ}F 32) / 5$
- $\mathbf{c.} (^{\circ}C / 32) = (^{\circ}F 9) / 5$
- **d.** None of the above

**ANSWER:**  $(^{\circ}C / 5) = (^{\circ}F - 32) / 9$ 

- 23) According to Joule's law, the internal energy of a perfect gas is the function of absolute \_\_\_\_\_
- a. density
- **b.** pressure
- c. temperature
- **d.** volume

### **ANSWER:** temperature

24)	According to Kelvin-Planck statement, it is impossible to construct a device operating
on a	cycle which transfers heat from

- a. low pressure heat reservoir to high pressure reservoir
- b. low temperature heat reservoir to high temperature reservoir
- c. high pressure heat reservoir to low pressure reservoir
- d. high temperature heat reservoir to low temperature reservoir

### ANSWER: low temperature heat reservoir to high temperature reservoir

25) Which of the following relations is true, for coefficient of performance (C.O.P)?

**a.** 
$$(C.O.P)_{heat pump} - (C.O.P)_{refrigerator} = 1$$

**b.** 
$$(C.O.P)_{heat pump} - (C.O.P)_{refrigerator} > 1$$

$$c. (C.O.P)_{heat pump} - (C.O.P)_{refrigerator} < 1$$

**d.** 
$$(C.O.P)_{heat pump} - (C.O.P)_{refrigerator} = 0$$

**ANSWER:** 
$$(C.O.P)_{heat\ pump} - (C.O.P)_{refrigerator} = 1$$

# 26) Thermal efficiency of S.I. engines is low, due to \_\_\_\_

- a. low compression ratio
- **b.** high compression ratio
- ${f c}$  medium compression ratio
- d. none

### **ANSWER:** low compression ratio

27) Fump transfers input mechanical energy of an engine, into
a. pressure energy of a fluid
<b>b.</b> kinetic energy of a fluid
c. both a. and b.
<b>d.</b> none of the above
ANSWER: both a. and b.
28) Which of the following protects penstock due to sudden variation of flow or velocity of water?
a. Anchors
<b>b.</b> Forebays
c. Trash rack
d. Surge tank
ANSWER: Surge tank
29) One ton of refrigeration is equal to
<b>a.</b> 120 B Th U/hr
<b>b.</b> 200 B Th U/hr
<b>c.</b> 1200 B Th U/hr
<b>d.</b> 12000 B Th U/hr
ANSWER: 12000 B Th U/hr

## 30) What is the function of a moderator?

- a. Increases the speed of neutrons
- **b.** Increases the speed of electrons
- **c.** Reduces the speed of neutrons
- **d.** Reduces the speed of electrons

# **ANSWER: Reduces the speed of neutrons**